



Analysis Date: 24-09-2025 **Re-test Date:** 24-09-2028

SITAGLIPTIN IMPURITY 32

Identification

Chemical Name: R-3-amino-4-(2,3,5-trifluorophenyl)-1-(3-(trifluoromethyl)-5,6-dihydro-

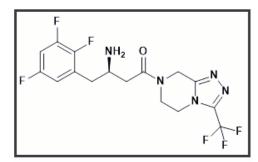
[1,2,4] triazolo [4,3-a] pyrazin-7 (8H)-yl)butan-1-one

CAT No : ALL-S04178

CAS No : 945261-49-4

Molecular Formula : C16H15F6N5O

Molecular Weight : 407.31



Analytical Information

Batch Code : ALL-S04178 HPLC Purity : 98.00%

Solubility : USP Diluent / EP Diluent (MEOH) **Potency** : 95.87%

Appearance of Product: Off White Solid Mass: Confirm

Weight Loss By TGA : 1.145% 1HNMR : Confirm

Residue Of Ignition : 1.025%

Additional Information

%Potency = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (1.145 + 1.025) \times 98.00]/100 = 95.87\%$

Recommendation : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase	
		Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche	
		Director QA&QC	

Attachment : HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified

Corporate Office